

LOCTITE 511

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 25

SDS No.: 173048

V007.0 Revision: 10.09.2024

printing date: 12.09.2024

Replaces version from: 10.10.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 511

UFI: A1C8-6XGJ-E20M-QUSM

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Chronic hazards to the aquatic environment Category 2

H411 Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

SDS No.: 173048 LOCTITE 511 Page 2 of 25

V007.0



Contains 2-Ethylhexyl methacrylate

Cumene hydroperoxide Acetic acid, 2-phenylhydrazide maleic acid

Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]

methyl methacrylate

Signal word:	Warning
Hazard statement:	H315 Causes skin irritation.
	H317 May cause an allergic skin reaction.
	H319 Causes serious eye irritation.
	H335 May cause respiratory irritation.
	H411 Toxic to aquatic life with long lasting effects.
Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
Un a	DAGO W
Precautionary statement:	P280 Wear protective gloves.
Prevention	P273 Avoid release to the environment.
	P261 Avoid breathing vapors.
Precautionary statement:	P302+P352 IF ON SKIN: Wash with plenty of soap and water.
Response	P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
F 04400	P337+P313 If eye irritation persists: Get medical advice/attention.
	•

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

SDS No.: 173048 LOCTITE 511 Page 3 of 25

V007.0

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
2-Ethylhexyl methacrylate 688-84-6 211-708-6 01-2119490166-35	5-< 10 %	Skin Sens. 1B, H317 STOT SE 3, H335 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Chronic 3, H412	STOT SE 3; H335; C >= 10 %	
Decan-1-ol 112-30-1 203-956-9 01-2119480407-35	5-< 10 %	Eye Irrit. 2, H319 Aquatic Chronic 3, H412	inhalation:ATE = 5,1 mg/l;dust/mist	
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1-< 3 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,1-< 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 10	
maleic acid 110-16-7 203-742-5 01-2119488705-25	0,1-< 1 %	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317 Acute Tox. 4, Dermal, H312	Skin Sens. 1; H317; C >= 0,1 %	
Reaction mass of N,N'-ethane- 1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N- [2-[(1-oxooctadecyl)amino]ethyl] 204-613-6 01-2119978265-26	0,1-< 1 %	Skin Sens. 1, H317		
methyl methacrylate 80-62-6 201-297-1 01-2119452498-28	0,1-< 1 %	Flam. Liq. 2, H225 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317		EU OEL
1,4-Naphthalenedione 130-15-4 204-977-6	0,01-< 0,1 %	Acute Tox. 3, Oral, H301 Skin Corr. 1C, H314 Skin Sens. 1, H317 Eye Dam. 1, H318 Acute Tox. 1, Inhalation, H330 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

SDS No.: 173048 LOCTITE 511 Page 4 of 25

V007.0

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

${\bf 6.1. \, Personal \, precautions, \, protective \, equipment \, and \, emergency \, procedures}$

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SDS No.: 173048 LOCTITE 511 Page 5 of 25

V007.0

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Adhesive

SDS No.: 173048 LOCTITE 511 Page 6 of 25

V007.0

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Decan-1-ol 112-30-1	10	66	Exposure limit(s):	I If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Decan-1-ol 112-30-1			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Ethene, homopolymer 9002-88-4		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Ethene, homopolymer 9002-88-4		10	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Ethene, homopolymer 9002-88-4			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silicon dioxide 112945-52-5		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		10	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide			Short Term Exposure	Category II: substances with a	TRGS 900

SDS No.: 173048 LOCTITE 511 Page 7 of 25

V007.0

112945-52-5			Classification:	resorptive effect.	
Methyl methacrylate 80-62-6	50	210	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methyl methacrylate 80-62-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methyl methacrylate 80-62-6 IMETHYL METHACRYLATE	50		Time Weighted Average (TWA):	Indicative	ECTLV

SDS No.: 173048 LOCTITE 511 Page 8 of 25

V007.0

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value	Value			Remarks
	Compartment	periou	mg/l	ppm	mg/kg	others	
2-Ethylhexyl methacrylate 688-84-6	aqua (freshwater)		0,003 mg/l				
2-Ethylhexyl methacrylate 688-84-6	aqua (marine water)		0 mg/l				
2-Ethylhexyl methacrylate 688-84-6	sediment (freshwater)				2,24 mg/kg		
2-Ethylhexyl methacrylate	sediment				0,224		
688-84-6	(marine water)				mg/kg		
2-Ethylhexyl methacrylate 688-84-6	sewage treatment plant (STP)		10 mg/l				
2-Ethylhexyl methacrylate 688-84-6	Soil				0,446 mg/kg		
Decan-1-ol 112-30-1	aqua (freshwater)		0,021 mg/l				
Decan-1-ol 112-30-1	aqua (marine water)		0,002 mg/l				
Decan-1-ol	Soil				0,63 mg/kg		
112-30-1 .alpha.,.alphaDimethylbenzyl	aqua		0.0031				
hydroperoxide 80-15-9	(freshwater)		mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
alpha.,,alphaDimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
Maleic acid 110-16-7	aqua (freshwater)		0,1 mg/l				
Maleic acid 110-16-7	aqua (intermittent releases)		0,4281 mg/l				
Maleic acid 110-16-7	sediment (freshwater)				0,334 mg/kg		
Maleic acid 110-16-7	sewage treatment plant (STP)		44,6 mg/l		mg/kg		
Maleic acid 110-16-7	aqua (marine water)		0,01 mg/l				
Maleic acid	sediment (marine water)				0,0334		
110-16-7 Maleic acid	Soil				mg/kg 0,0415		
110-16-7 methyl methacrylate	aqua		0,94 mg/l		mg/kg		
80-62-6 methyl methacrylate	(freshwater) aqua (marine		0,94 mg/l				
80-62-6 methyl methacrylate 80-62-6	water) aqua (intermittent		0,94 mg/l				
methyl methacrylate 80-62-6	releases) sewage treatment plant (STP)		10 mg/l				
methyl methacrylate	sediment				5,74 mg/kg		

SDS No.: 173048 LOCTITE 511 Page 9 of 25

V007.0

80-62-6	(freshwater)			
methyl methacrylate	Soil		1,47 mg/kg	
80-62-6				

SDS No.: 173048 LOCTITE 511 Page 10 of 25

V007.0

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2-Ethylhexyl methacrylate	worker	dermal	Long term		5 mg/kg	
688-84-6			exposure - systemic effects			
Decan-1-ol	Workers	inhalation	Long term		176 mg/m3	
112-30-1			exposure -			
D 1.1	337 1		systemic effects		120 / 2	
Decan-1-ol 112-30-1	Workers	inhalation	Long term exposure - local		129 mg/m3	
112 00 1			effects			
Decan-1-ol	Workers	dermal	Long term		250 mg/kg	
112-30-1			exposure - systemic effects			
Decan-1-ol	Workers	dermal	Long term		0,19 mg/cm2 190	
112-30-1			exposure - local		μg/cm2	
D 1.1	G 1		effects		10.5 / 0	
Decan-1-ol 112-30-1	General population	inhalation	Long term exposure -		43,5 mg/m3	
112 30 1	population		systemic effects			
Decan-1-ol	General	dermal	Long term		125 mg/kg	
112-30-1	population		exposure - systemic effects			
Decan-1-ol	General	dermal	Long term		0,067 mg/cm2 67	
112-30-1	population	dermar	exposure - local		μg/cm2	
			effects			
Decan-1-ol 112-30-1	General population	oral	Long term exposure -		12,5 mg/kg	
112-30-1	роригацоп		systemic effects			
.alpha.,.alphaDimethylbenzyl	Workers	inhalation	Long term		6 mg/m3	
hydroperoxide			exposure -			
80-15-9 Maleic acid	Workers	dermal	systemic effects Acute/short term			
110-16-7	WOIKEIS	dermai	exposure - local			
			effects			
Maleic acid	Workers	dermal	Long term			
110-16-7			exposure - local effects			
Maleic acid	Workers	dermal	Acute/short term			
110-16-7			exposure -			
Maleic acid	Workers	dermal	systemic effects			
110-16-7	Workers	dermai	Long term exposure -			
			systemic effects			
Maleic acid	Workers	inhalation	Acute/short term		3 mg/m3	
110-16-7			exposure - local effects			
Maleic acid	Workers	inhalation	Long term		3 mg/m3	
110-16-7			exposure -			
Malaia asid	XX1	:-11-4:	systemic effects		2 / 2	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local		3 mg/m3	
110 10 /			effects			
Maleic acid	Workers	inhalation	Acute/short term		3 mg/m3	
110-16-7			exposure - systemic effects			
N,N'-Ethane-1,2-diylbis(12-	Workers	inhalation	Long term		35,24 mg/m3	+
hydroxyoctadecan-1-amide)			exposure -		, 3,	
N.N. Edward 10 P. H. (10	XX7 1	5t1?	systemic effects		25.24 / 2	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	Workers	inhalation	Acute/short term exposure -		35,24 mg/m3	
			systemic effects			
N,N'-Ethane-1,2-diylbis(12-	Workers	inhalation	Long term		3,35 mg/m3	
hydroxyoctadecan-1-amide)			exposure - local			
N,N'-Ethane-1,2-diylbis(12-	Workers	inhalation	effects Acute/short term		3,35 mg/m3	
hydroxyoctadecan-1-amide)	,, orkers	iiiiaiati0ii	exposure - local		5,55 mg m5	
			effects			
N,N'-Ethane-1,2-diylbis(12-	General	inhalation	Long term		8,69 mg/m3	
hydroxyoctadecan-1-amide)	population		exposure -		1	

LOCTITE 511 SDS No.: 173048 Page 11 of 25

V007.0

		ĺ	systemic effects		
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide)	General population	inhalation	Acute/short term exposure - systemic effects	8,69 mg/m3	
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide)	General population	inhalation	Long term exposure - local effects	0,83 mg/m3	
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide)	General population	inhalation	Acute/short term exposure - local effects	0,83 mg/m3	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	General population	oral	Long term exposure - systemic effects	5 mg/kg	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	General population	oral	Acute/short term exposure - systemic effects	5 mg/kg	
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects	348,4 mg/m3	
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects	208 mg/m3	
methyl methacrylate 80-62-6	Workers	inhalation	Acute/short term exposure - local effects	416 mg/m3	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - systemic effects	13,67 mg/kg	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	Workers	dermal	Acute/short term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - systemic effects	74,3 mg/m3	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - local effects	104 mg/m3	
methyl methacrylate 80-62-6	General population	inhalation	Acute/short term exposure - local effects	208 mg/m3	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - systemic effects	8,2 mg/kg	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	dermal	Acute/short term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	oral	Long term exposure - systemic effects		

Biological Exposure Indices: None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

SDS No.: 173048 LOCTITE 511 Page 12 of 25

V007.0

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly

ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form paste
Colour white
Odor mild, Acrylic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature $< -30 \, ^{\circ}\text{C} \, (< -22 \, ^{\circ}\text{F})$ Initial boiling point $< -30 \, ^{\circ}\text{C} \, (< -22 \, ^{\circ}\text{F})$

Flammability The product is not flammable.

Explosive limits Not applicable, The product is not flammable.

Flash point $> 100 \,^{\circ}\text{C} (> 212 \,^{\circ}\text{F})$

Auto-ignition temperature Not applicable, The product is not flammable.

Decomposition temperature Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use

Not applicable, Product is non-polar/aprotic.

Viscosity (kinematic) > 20,5 mm2/s

(40 °C (104 °F);)

pΗ

Solubility (qualitative) Slight

(20 °C (68 °F); Solvent: Water)

Partition coefficient: n-octanol/water Not applicable Mixture

Vapour pressure < 0,13 mbar

(20 °C (68 °F))

Density 1,05 g/cm3 None

(20 °C (68 °F))

Relative vapour density: > 1

SDS No.: 173048 LOCTITE 511 Page 13 of 25

V007.0

(20 °C)

Particle characteristics

Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants. Acids. Reducing agents. Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides. Hydrocarbons nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

LOCTITE 511 Page 14 of 25

V007.0

SDS No.: 173048

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No. 2-Ethylhexyl methacrylate 688-84-6	LD0	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2-Ethylhexyl methacrylate 688-84-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Decan-1-ol 112-30-1	LD50	> 5.000 mg/kg	rat	EPA OPPTS 870.1100 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
maleic acid 110-16-7	LD50	708 mg/kg	rat	not specified
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1- oxooctadecyl)amino]ethyl]	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
methyl methacrylate 80-62-6	LD50	9.400 mg/kg	rat	not specified
1,4-Naphthalenedione 130-15-4	LD50	124 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
2-Ethylhexyl methacrylate	LD50	> 20.000 mg/kg	rat	not specified
688-84-6				•
Decan-1-ol	LD50	> 5.000 mg/kg	rat	EPA OPPTS 870.1200 (Acute Dermal Toxicity)
112-30-1				, , , , , , , , , , , , , , , , , , ,
Cumene hydroperoxide	Acute	1.100 mg/kg		Expert judgement
80-15-9	toxicity			
	estimate			
	(ATE)			
maleic acid	LD50	1.560 mg/kg	rabbit	not specified
110-16-7				•
methyl methacrylate	LD50	> 5.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute
80-62-6				Dermal Toxicity)

LOCTITE 511 Page 15 of 25

V007.0

SDS No.: 173048

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Decan-1-ol 112-30-1	Acute toxicity estimate (ATE)	5,1 mg/l	dust/mist			Expert judgement
Decan-1-ol 112-30-1	LC50	4 mg/l		2 h	mouse	
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1- oxooctadecyl)amino]ethyl]	LC50	> 5,05 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
methyl methacrylate 80-62-6	LC50	29,8 mg/l	vapour	4 h	rat	not specified
1,4-Naphthalenedione 130-15-4	LC50	0,046 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No. Decan-1-ol 112-30-1	mildly irritating	4 h	rabbit	EPA OPPTS 870.2500 (Acute Dermal Irritation)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Acetic acid, 2- phenylhydrazide 114-83-0	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
maleic acid 110-16-7	irritating	24 h	human	Patch Test
1,4-Naphthalenedione 130-15-4	Category 1C (corrosive)		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
Decan-1-ol	irritating		rabbit	EPA OPPTS 870.2400 (Acute Eye Irritation)
112-30-1				
Acetic acid, 2-	not irritating		Chicken, eye,	OECD Guideline 438 (Isolated Chicken Eye Test Method)
phenylhydrazide			isolated	
114-83-0				
maleic acid	highly		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
110-16-7	irritating			

LOCTITE 511 Page 16 of 25

V007.0

SDS No.: 173048

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2-Ethylhexyl methacrylate 688-84-6	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method
Decan-1-ol 112-30-1	not sensitising	Buehler test	guinea pig	EPA OPPTS 870.2600 (Skin Sensitisation)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1- oxooctadecyl)amino]ethyl]	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-Naphthalenedione 130-15-4	sensitising	not specified	guinea pig	not specified

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Ethylhexyl methacrylate 688-84-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Decan-1-ol 112-30-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Henkel Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
maleic acid 110-16-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

SDS No.: 173048 LOCTITE 511 Page 17 of 25

V007.0

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Acetic acid, 2- phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified
maleic acid 110-16-7	not carcinogenic	oral: feed	2 y daily	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
maleic acid 110-16-7	NOAEL F1 150 mg/kg	Two generation	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction
	NOAEL F2 55 mg/kg	study			Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Route of	Exposure time /	Species	Method
CAS-No.		application	Frequency of		
			treatment		
Decan-1-ol	NOAEL 1.000 mg/kg	dermal	6 hours	rat	OECD Guideline 411
112-30-1			5d/w over 13		(Subchronic Dermal
			consecutive weeks		Toxicity: 90-Day Study)
Cumene hydroperoxide		inhalation:	6 h/d	rat	not specified
80-15-9		aerosol	5 d/w		
maleic acid	NOAEL >= 40 mg/kg	oral: feed	90 d	rat	OECD Guideline 408
110-16-7			daily		(Repeated Dose 90-Day
					Oral Toxicity in Rodents)
methyl methacrylate	LOAEL 2000 ppm	inhalation	14 weeks	mouse	Dose Range Finding
80-62-6			6 hrs/day, 5 days/wk		Study
methyl methacrylate	NOAEL 1000 ppm	inhalation	14 weeks	mouse	Dose Range Finding
80-62-6			6 hrs/day, 5 days/wk		Study

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

LOCTITE 511 Page 18 of 25

V007.0

SDS No.: 173048

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Ethylhexyl methacrylate	LC50	2,78 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish,
688-84-6					Acute Toxicity Test)
Decan-1-ol	LC50	2,2 - 2,5 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish,
112-30-1					Acute Toxicity Test)
Decan-1-ol	NOEC	0,26 mg/l	33 d	Pimephales promelas	OECD Guideline 210 (fish
112-30-1					early lite stage toxicity test)
Cumene hydroperoxide	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
80-15-9					Acute Toxicity Test)
maleic acid	LC50	> 245 mg/l	48 h	Leuciscus idus	DIN 38412-15
110-16-7					
Reaction mass of N,N'-	LL50	Toxicity > Water	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
ethane-1,2-diylbis(12-		solubility			Acute Toxicity Test)
hydroxyoctadecan-1-amide),					
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
	NOTE D		22.1	D: 1.1	0707 0 1111 240 (7.1
Reaction mass of N,N'-	NOELR	Toxicity > Water	32 d	Pimephales promelas	OECD Guideline 210 (fish
ethane-1,2-diylbis(12-		solubility			early lite stage toxicity test)
hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
methyl methacrylate	LC50	350 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish,
80-62-6	LCSO	550 1116/1	7011	Louoiscus idus	Acute Toxicity Test)
1,4-Naphthalenedione	LC50	0,045 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish,
130-15-4		-,	7		Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Ethylhexyl methacrylate	EC50	4,56 mg/l	48 h	Daphnia magna	OECD Guideline 202
688-84-6					(Daphnia sp. Acute
					Immobilisation Test)
Decan-1-ol	EC50	2,9 mg/l	48 h	Daphnia magna	OECD Guideline 202
112-30-1					(Daphnia sp. Acute
					Immobilisation Test)
Cumene hydroperoxide	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202
80-15-9					(Daphnia sp. Acute
					Immobilisation Test)
Acetic acid, 2-	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202
phenylhydrazide					(Daphnia sp. Acute
114-83-0					Immobilisation Test)
maleic acid	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202
110-16-7					(Daphnia sp. Acute
					Immobilisation Test)
Reaction mass of N,N'-	EL50	Toxicity > Water	48 h	Daphnia magna	OECD Guideline 202
ethane-1,2-diylbis(12-	1	solubility			(Daphnia sp. Acute

SDS No.: 173048 LOCTITE 511 Page 19 of 25

V007.0

hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]					Immobilisation Test)
methyl methacrylate 80-62-6	EC50	69 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
1,4-Naphthalenedione 130-15-4	EC50	0,026 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Ethylhexyl methacrylate	NOEC	0,105 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
688-84-6					magna, Reproduction Test)
Decan-1-ol	NOEC	0,11 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
112-30-1					magna, Reproduction Test)
maleic acid	NOEC	10 mg/l	21 d	Daphnia magna	other guideline:
110-16-7					
Reaction mass of N,N'-	NOEC	Toxicity > Water	21 d	Daphnia magna	OECD 211 (Daphnia
ethane-1,2-diylbis(12-		solubility			magna, Reproduction Test)
hydroxyoctadecan-1-amide),					
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
methyl methacrylate	NOEC	37 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
80-62-6					magna, Reproduction Test)

Toxicity (Algae):

SDS No.: 173048 LOCTITE 511 Page 20 of 25

V007.0

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Ethylhexyl methacrylate 688-84-6	EC50	7,68 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Ethylhexyl methacrylate 688-84-6	NOEC	0,28 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Decan-1-ol 112-30-1	EC50	1,5 mg/l	72 h	Desmodesmus subspicatus	QSAR (Quantitative Structure Activity Relationship)
Decan-1-ol 112-30-1	EC10	0,7 mg/l	72 h	Desmodesmus subspicatus	QSAR (Quantitative Structure Activity Relationship)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	NOEC	0,01 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC50	74,35 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	11,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	EC10	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	EC50	170 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	,
methyl methacrylate 80-62-6	NOEC	100 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	,
1,4-Naphthalenedione 130-15-4	NOEC	0,07 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-Naphthalenedione 130-15-4	EC50	0,42 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Decan-1-ol	EC0	10.000 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27
112-30-1					(Bacterial oxygen
					consumption test)
Cumene hydroperoxide	EC10	70 mg/l	30 min	not specified	not specified
80-15-9					
maleic acid	EC10	44,6 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8
110-16-7					(Pseudomonas
					Zellvermehrungshemm-

LOCTITE 511 Page 21 of 25

V007.0

SDS No.: 173048

		I			Test)
methyl methacrylate	EC20	> 150 - 200 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for
80-62-6					Inhibition of Oxygen
					Consumption by Activated
					Sludge)
1,4-Naphthalenedione	EC50	5,94 mg/l	3 h	activated sludge of a	OECD Guideline 209
130-15-4				predominantly domestic sewa	ge (Activated Sludge,
					Respiration Inhibition Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2-Ethylhexyl methacrylate 688-84-6	readily biodegradable	aerobic	88 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Decan-1-ol 112-30-1	readily biodegradable	aerobic	88 %	30 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Acetic acid, 2- phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	not readily biodegradable.	aerobic	22 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	not inherently biodegradable	aerobic	37 %	60 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methyl methacrylate 80-62-6	readily biodegradable	aerobic	94 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
1,4-Naphthalenedione 130-15-4	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
2-Ethylhexyl methacrylate 688-84-6	37	56 h	24 °C	Danio rerio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Decan-1-ol 112-30-1	20			calculated	QSAR (Quantitative Structure Activity Relationship)
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

SDS No.: 173048 LOCTITE 511 Page 22 of 25

V007.0

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2-Ethylhexyl methacrylate 688-84-6	4,95	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Decan-1-ol 112-30-1	4,5	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
maleic acid 110-16-7	-1,3	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	5,86		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
methyl methacrylate 80-62-6	1,38	20 °C	other guideline:
1,4-Naphthalenedione 130-15-4	1,71		not specified

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
2-Ethylhexyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
688-84-6	Bioaccumulative (vPvB) criteria.
Decan-1-ol	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
112-30-1	Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
Acetic acid, 2-phenylhydrazide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
114-83-0	Bioaccumulative (vPvB) criteria.
maleic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
110-16-7	Bioaccumulative (vPvB) criteria.
Reaction mass of N,N'-ethane-1,2-diylbis(12-	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
hydroxyoctadecan-1-amide), Octadecanamide,	Bioaccumulative (vPvB) criteria.
12-hydroxy-N-[2-[(1-	
oxooctadecyl)amino]ethyl]	
methyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-62-6	Bioaccumulative (vPvB) criteria.
1,4-Naphthalenedione	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
130-15-4	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

SDS No.: 173048 Page 23 of 25

V007.0

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances. The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQU	UID, N.O.S. (1-Ace	etyl-
-----	---	--------------------	-------

2-phenylhydrazine)

RID ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Acetyl-

2-phenylhydrazine)

ADN ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Acetyl-

2-phenylhydrazine)

IMDG ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Acetyl-

2-phenylhydrazine)

IATA Environmentally hazardous substance, liquid, n.o.s. (1-Acetyl-2-phenylhydrazine)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant

IATA Environmentally Hazardous

14.6. Special precautions for user

ADR not applicable

SDS No.: 173048 Page 24 of 25

V007.0

Tunnelcode:
RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021):

Not applicable Not applicable perfluorooctanoic acid CAS 335-67-1

VOC content < 3 % (2010/75/EC)

National regulations/information (Germany):

WGK:	WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
	Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SDS No.: 173048 LOCTITE 511 Page 25 of 25

V007.0

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.

H242 Heating may cause a fire.

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2 Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)
PBT: Substance fulfilling persistent, bioaccumulative and toxic criter

PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.